



COMPETENCE AREAS	STEPS OF COMPETENCE DEVELOPMENT							
1. Maintaining and assuring the reliability of mechatronic systems.	He/She is able to perform the basic scheduled maintenance on mechatronic machines and sys- tems and adhere to the equip- ment maintenance plans.	He/She is able to master the maintenance procedures for mechatronic systems such as the use of service documents and maintenance plans and, if faced with new challenges, is able to make the necessary adaptations.		He/She is able to use preventive maintenance to assure the trou- ble-free operation of mechatronic systems. In addition, he/she is able to modify operational sequences to implement quality-assurance measures.		He/She is able to develop the necessary procedures for maintenance of mechatronic devices and systems, and is able to schedule the mainte- nance and quality-assurance procedures.		
2. Installing and dismantling mechatronic systems and facilities	He/She is able to use written instructions to install and dismantle individual components (e.g. sensors, actuators, drives, motors, transport systems, racks) that form a func- tional group of mechatronic systems.		He/She is able to master the selection of hardware and software for mechatronic sys- tems (e.g. sensors, actuators, interfaces, communication procedures) and is able to provide and test simple programmable logic control programs (PLC) according to produc- tion process requirements.		He/She is able to provide independent mech- atronic solutions for the construction of pro- duction lines, assure their overall ability to function, and, in addition, is able to use both existing and modified standard components.			
3. Installing and adjusting mechatronic components in systems and production lines	He/She is able to install and adjust mecha- tronic components (e.g. individual electro pneumatic standardized valves, sensor and actuator units).		He/She is able to install and adjust compo- nents of mechatronic subsystems (e.g. linear drives, measuring systems, transport drives, transport systems).		He/She is able to install and adjust complex mechatronic facilities that include diverse technologies and instrumentation and control (I&C) equipment, adjust the associated pa- rameters, test the facilities overall functions and assure their reliability.			





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4. Designing, adapting, and building mechatronic systems and facilities on the basis of client needs and site plans	He/She is able to use machine tools con- trolled either manual- ly or via a computer program to fabricate (according to produc- tion designs and customer require- ments) the individual components for mechatronic sys- tems. He/She is able to provide simple de- signs and descrip- tions of mechatronic subsystems and is able to use basic CAD applications.	He/She is able to build simple mecha- tronic subsystems by using engineering drawing and is able to install the devices according to specific production needs. He/She is able to act on extensive knowledge of stand- ards and regulations (e.g., on surface treatments) and is able to use CAD's more advanced func- tions (e.g., interference check).	He/She is able to build mechatronic systems by using both, original con- struction techniques and previously signed parts. He/She is able to fully understand CAD functions and is able to document system developments (e.g. parts lists, descrip- tions of function, operating instruc- tions).	He/She is able to design and build autonomous mecha- tronic subsystems and, with suitable measuring and test- ing facilities, is able to assess the neces- sary production accu- racy. He/She is able to document the results with quality-control systems.	He/She is able to make independent adaptations to the various devices (in- cluding selection of drives, sensors, PLC) and is able to use CNC programs for building the system. He/She is able to assemble, through a digital mock up, and simulate the function- ing system and use computer aided com- putations (e.g. FEM). He/She is able to perform cost-benefit analyses (e.g. as a basis for deciding whether components should be bought or individually con- structed.)	He/She is able to develop independen- ly complex mecha- tronic systems and is able to calculate the economic usefulness of the system. He/She is able to optimise CNC pro- grams for the manu- facturing of complex mechatronic devices and systems and monitor the automat- ed quantity of an open loop control system.
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5. Putting mechatronic systems into operation and providing clients with technical and economic sup- port	He/She is able to put, according to specifications and blueprints, mecha- tronic devices into opera- tion and provide support to the client in the hand- over phase.	He/She is able to put, after considering the en- terprise's needs and basic conditions, the mechatron- ic systems into operation, create the necessary documentation, advise the customer on safe opera- tions of the devices, and advise on future technolo- gy selection.	He/She is able to master, after considering all basic conditions, the start-up of interconnected mecha- tronic systems and ma- chines, and is able to provide the necessary documentation including a manual. He/She is able to review client needs and configure machines that provide solutions. He/She is able to train the customer where necessary and provide support for safety operat- ing procedures.	He/She is able to evaluate customer requirements for mechatronic facilities, develop solutions, and is able to plan the system's implementation and oper- ation.	He/She is able to direct, including scheduling and time management, the start-up of the project from the creation of a proposal to the client's acceptance.
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6. Supervising and evaluating both the process sequences of mechatronic systems and facilities and the operational sequence (including quality assurance)	He/She is able to super- vise process sequences according to specifications as well as implement any requested quality control measures.	vise in proces uate th an acc cal pro for the and pr sched ductio	e is able to super- idependently the ss sequences, eval- he results, operate companying statisti- ocess control (SPC) e quality control plan, repare simple work ules, including pro- n schedule and time gement.	He/She is abl and supervise ic facilities, cf and monitorir up the accom SPC, seek th results of the line according flow, and pro- schedules ind standard pro-	e mechatron- noose testing ng plans, set panying e optimal production g to material vide work cluding	He/She is able to master the monitorin complex mechatronic systems using virtua instruments and PPS systems as well as o loop control for the o sation of machinery a rangement, material analysis, and schedu	c I S pen ptimi- ar- flow	He/She is able to optimise the process cycles of mechatronic production lines, provide instructions on modifying the PPS systems (e.g. adjustment to SAP systems) and introduce quality systems for continuous improve- ment processes (CIP/KVP).
7. Installing, configuring, programming and testing hardware and software com- ponents for control and regu- lation of mechatronic sys- tems and facilities	He/She is able to install and figure programs for hardward software components as wel set up simple programmable control programs (PLC).	e and II as	He/She is able to ma selection of hardward ware for mechatronic (e.g. sensors, actuat es, communication p and is able to provide simple programmabl trol programs (PLC) production process r	e and soft- c systems ors, interfac- rocedures) e and test e logic con- according to	configure pro regulation me tronic system devices (in co developers),	le to integrate and ogram-, control- and echanisms in mecha- is, program simple o-operation with and simulate the uence before start-	and c ware mech to mo	he is able to develop, test, configure hardware and soft- solutions for networked patronic systems, and is able pointor system conditions with ole measuring and visualisa- pols.





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8. Preparing and distributing the technical information for adjustment of each enter- prise's mechatronic systems	He/She is able to provide descriptions and designs of mechatronic subsystems and is familiar with the basic CAD applications.		He/She is able to fully understand the man- agement of technical information documents for mechatronic systems and is able to pre- pare and adapt these documents according to an enterprise's specific operating require- ments.		He/She is able to analyse complex operation- al sequences separately in order to under- stand the connections and draw up mainte- nance and production procedures. He/She is able to understand that the system parameters are important for the equipments' functions and is able to independently assess and document the wear and general condi- tions of the mechatronic equipment.	
9. Diagnosing and repairing malfunctions with mechatronic systems and facilities, advising clients on avoiding malfunctions, and modifying and expanding mechatronic systems	He/She is able to diagnose and repair errors and malfunctions on the simple components and de- vices in the mechatronic systems. He/She is able to use the neces- sary checking, measuring and diagnostic tools.	pendently tronic prod the help of diagnostic	able to correct inde- problems in mecha- uction equipment with (computer-aided) systems and the use of tems, databases, and mentations.	He/She is able to diagr repair errors and distur complex mechatronic e and is able to advise cl how to avoid sources o tions through changes grades in the equipmer system.	bances in quipment ients on f malfunc- or up-	He/She is able to develop, through analyses of malfunctions in the mechatronic equipment, a monitoring and diagnostic system.





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**THEME Competence Matrix - Mechatronics** 





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